

AlumaView<sub>☉</sub> powdercoat painted RAL# 6004



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For an attractive appearance with exceptional durability, ArmorBrite finishes give you design flexibility while also protecting your investment. You can count on uniform coverage and a smooth, long-lasting finish that outperforms any field-applied coatings for corrosion resistance and color retention. All 187 finishes are available with quick turnaround time and are available for several door models and door model components. Ask your Authorized Raynor Dealer for full details regarding availability.



RAL 1000	49/15200	RAL 1019	49/13660 • 38/15019	RAL 2008	49/24340	RAL 3014	49/31080	RAL <b>4008</b>	49/32280	RAL 5014	49/42320
RAL 1001	49/15190 • 38/15001	RAL <b>1020</b>	49/22500 • 38/20020	RAL 2009	49/24360	RAL 3015	49/33670	RAL <b>4009</b>	49/34740	RAL 5015	49/42330
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RAL 1002	49/22590 • 38/20002	RAL 1021	49/22280	RAL 2010	49/24520	RAL 3016	49/31980	RAL <b>4010</b>	49/40490	RAL 5017	49/40760 • 38/40017
RAL 1003	49/22580	RAL 1023	49/22490 • 38/20023	RAL 2011	49/24580	RAL <b>3017</b>	49/31060	RAL <b>5000</b>	49/42200	RAL 5018	49/41140 • 38/40020
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RAL 1004	49/22570 • 38/20004	RAL 1024	49/22480	RAL 2012	49/24690	RAL 3018	49/31050	RAL 5001	49/42210	RAL 5019	49/42360 • 38/40019
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RAL 1005	49/22560	RAL 1027	49/22470	RAL 3000	49/33120	RAL 3020	49/31040	RAL 5002	49/42220	RAL 5020	49/44270 • 38/40018
									22		
RAL 1006	49/22550	RAL 1028	49/22460	RAL 3001	49/31120	RAL 3022	49/33700	RAL 5003	49/42230	RAL 5021	49/41190 • 38/40021
RAL 1007	49/22540	RAL 1032	49/22450	RAL 3002	49/31110	RAL <b>3027</b>	49/33660	RAL 5004	49/42240 • 38/40004	RAL 5022	49/42390
RAL 1011	49/15180	RAL 1033	49/22240	RAL 3003	49/31100	RAL 3031	49/34730	RAL 5005	49/43190	RAL 5023	49/44650
RAL 1012	49/22530	RAL 1034	49/23910	RAL 3004	49/33900	RAL <b>4001</b>	49/43160	RAL <b>5007</b>	49/42250 • 38/40007	RAL <b>5024</b>	49/44660
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RAL 1013	49/11280 • 38/10013	RAL 1037	49/20096	RAL 3005	49/31900	RAL <b>4002</b>	49/31030	RAL 5008	49/42260 • 38/40008	RAL 6000	49/53160 • 38/5000
RAL 1014	49/15170 • 38/15014	RAL 2000	49/24570	RAL 3007	49/31910	RAL <b>4003</b>	49/32270	RAL 5009	49/42270	RAL 6001	49/52900 • 38/5000
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RAL 1015	49/15320 • 38/15015	RAL 2001	49/24560	RAL 3009	49/31920	RAL 4004	49/31020	RAL 5010	49/42280	RAL 6002	49/52890
RAL 1016	49/22520 • 38/20016	RAL 2002	49/24550	RAL 3011	49/31090	RAL <b>4005</b>	49/42780	RAL 5011	49/43180 • 38/40011	RAL 6003	49/52880 • 38/50003
RAL 1017	49/22510	RAL 2003	49/24540	RAL 3012	49/31940 • 38/30012	RAL <b>4006</b>	49/32090	RAL 5012	49/43170	RAL 6004	49/50980 • 38/50004
RAL 1018	49/21830	RAL 2004	49/24530	RAL 3013	49/31950	RAL 4007	49/32540	RAL 5013	49/42310 • 38/40013	RAL 6005	49/50670 · 38/50002

RAL 6006 49/52870 • 38/50006 RAL 6022 49/52690 • 38/50022 RAL 7006 49/72580 • 38/70006 RAL 7030 49/72890 • 38/70027	RAL <b>7045</b> 49/77890 • 38/70045 RAL <b>8019</b> 49/65490 • 38/60019
RAL 6007 49/52860 • 38/50007 RAL 6024 49/52680 RAL 7008 49/72570 RAL 7031 49/72520 • 38/70031	RAL <b>7046</b> 49/72010 • 38/70002 RAL <b>8022</b> 49/63080 • 38/60022
RAL 6008 49/53240 • 38/50008 RAL 6025 49/52670 RAL 7009 49/72770 • 38/70009 RAL 7032 49/72910 • 38/70001	RAL 7047 49/72020 • 38/70047 RAL 8023 49/66070 • 38/60023
RAL 6009 49/52840 • 38/50009 RAL 6026 49/52660 • 38/50026 RAL 7010 49/72560 • 38/70014 RAL 7033 49/72510 • 38/70033	RAL 8000 49/66170 RAL 8024 49/66060 • 38/60024
RAL 6010 49/52830 • 38/50031 RAL 6027 49/50990 • 38/50027 RAL 7011 49/72790 • 38/70011 RAL 7034 49/72500	RAL <b>8001</b> 49/66160 • 38/60005 RAL <b>8025</b> 49/66050 • 38/60025
RAL 6011 49/52820 • 38/50011 RAL 6028 49/52650 • 38/50028 RAL 7012 49/71180 • 38/70012 RAL 7035 49/73510 • 38/70035	RAL 8002 49/66150 • 38/60002 RAL 8028 49/66500 • 38/60028
RAL 6012 49/51540 • 38/50012 RAL 6029 49/52640 • 38/50029 RAL 7013 49/72550 • 38/70013 RAL 7036 49/72950 • 38/70036	RAL 8003 49/66140 • 38/60003 RAL 9001 49/10016 • 38/10001
RAL 6013 49/52810 • 38/50013 RAL 6032 49/52630 • 38/50032 RAL 7015 49/72820 • 38/70015 RAL 7037 49/72480 • 38/70037	RAL 8004 49/66130 • 38/60004 RAL 9002 49/70520 • 38/10002
RAL 6014 49/52800 RAL 6033 49/55010 • 38/50033 RAL 7016 49/72830 • 38/70016 RAL 7038 49/72470 • 38/70038	RAL <b>8007</b> 49/66120 • 38/60007 RAL <b>9003</b> 49/11400 • 38/10003
RAL 6015 49/52790 RAL 6034 49/55020 • 38/50034 RAL 7021 49/72540 • 38/70021 RAL 7039 49/71020 • 38/70039	RAL 8008 49/66110 • 38/60008 RAL 9004 49/81950 • 38/80004
RAL 6016 49/51020 • 38/50016 RAL 7000 49/72700 • 38/70000 RAL 7022 49/72850 • 38/70022 RAL 7040 49/75470 • 38/70046	RAL 8011 49/66100 • 38/60011 RAL 9005 49/82830 • 38/80010
RAL 6017 49/52780 • 38/50017 RAL 7001 49/72710 RAL 7023 49/72530 • 38/70023 RAL 7042 49/73250 • 38/70042	RAL 8012 49/66090 • 38/60012 RAL 9010 49/11500 • 38/10004
RAL 6018 49/52720 • 38/50018 RAL 7002 49/72720 • 38/70007 RAL 7024 49/72870 • 38/70024 RAL 7043 49/72460 • 38/70043	RAL <b>8014</b> 49/65230 • 38/60010 RAL <b>9011</b> 49/80540
RAL 6019 49/51000 • 38/50019 RAL 7003 49/72600 RAL 7026 49/72880 • 38/70026 RAL 7044 49/75480 • 38/70044	RAL 8015 49/63040 RAL 9016 49/11340 • 38/10010
RAL 6020 49/52710 · 38/50020 RAL 7004 49/73300 · 38/70004	RAL 8016 49/66080 • 38/60016 RAL 9017 49/80550 • 38/80017
RAL 6021 49/52700 • 38/50021 RAL 7005 49/72590 • 38/70005	RAL 8017 49/65220 • 38/60017 RAL 9018 49/72490 • 38/10018

### Series 49 (standard)

### Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

**Features:** Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage.

**Gloss Level:** All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90+ (gloss level according to Garner 60 deg., ASTM D 523).

Typical Applications: Most residential and commercial doors.

For more details, visit www.raynor.com.

### RAL

Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

## **Standard Raynor Powdercoat Colors**

EnduraCote <sup>™</sup> Black	STBL
EnduraCote <sup>™</sup> White	STWH
Brown	S-Br
Matte Black	MBLK (RAL9005)
Kynar Sepia	. S-KS
Kynar Beige	. S-KB

## **Anodizing Color Equivalents**

Clear Anodize	A215
Champagne	A300
Light Bronze	N/A
Medium Bronze	A302
Dark Bronze	A303
Extra Dark Bronze	A304
Black	A305

## Series 38 (optional upgrade)

#### Highly Weather- and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

**Features:** Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming.

**Gloss Level:** All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

**Typical Applications:** Garage doors in highly corrosive environments and in marine applications.

**RAL colors not available:** Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available. More standard Series 38 products: For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

**Custom colors:** Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability.

UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

## **Please Note:**

Series 49 - Standard coating

Series 38 - Marine-grade coating is available as a special order. Contact your Raynor Dealer for special quoting.

www.raynor.com