

AlumaView_☉ powdercoat painted RAL# 6004



For an attractive appearance with exceptional durability, ArmorBrite finishes give you design flexibility while also protecting your investment. You can count on uniform coverage and a smooth, long-lasting finish that outperforms any field-applied coatings for corrosion resistance and color retention. All 187 finishes are available with quick turnaround time and are available for several door models and door model components. Ask your Authorized Raynor Dealer for full details regarding availability.



| RAL 1000 | 49/15200 | RAL 1019 | 49/13660 • 38/15019 | RAL 2008 | 49/24340 | RAL 3014 | 49/31080 | RAL 4008 | 49/32280 | RAL 5014 | 49/42320 |
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| RAL 1001 | 49/15190 • 38/15001 | RAL 1020 | 49/22500 • 38/20020 | RAL 2009 | 49/24360 | RAL 3015 | 49/33670 | RAL 4009 | 49/34740 | RAL 5015 | 49/42330 |
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| RAL 1002 | 49/22590 • 38/20002 | RAL 1021 | 49/22280 | RAL 2010 | 49/24520 | RAL 3016 | 49/31980 | RAL 4010 | 49/40490 | RAL 5017 | 49/40760 • 38/40017 |
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| RAL 1003 | 49/22580 | RAL 1023 | 49/22490 • 38/20023 | RAL 2011 | 49/24580 | RAL 3017 | 49/31060 | RAL 5000 | 49/42200 | RAL 5018 | 49/41140 • 38/40020 |
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| RAL 1004 | 49/22570 • 38/20004 | RAL 1024 | 49/22480 | RAL 2012 | 49/24690 | RAL 3018 | 49/31050 | RAL 5001 | 49/42210 | RAL 5019 | 49/42360 • 38/40019 |
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| RAL 1005 | 49/22560 | RAL 1027 | 49/22470 | RAL 3000 | 49/33120 | RAL 3020 | 49/31040 | RAL 5002 | 49/42220 | RAL 5020 | 49/44270 • 38/40018 |
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| RAL 1006 | 49/22550 | RAL 1028 | 49/22460 | RAL 3001 | 49/31120 | RAL 3022 | 49/33700 | RAL 5003 | 49/42230 | RAL 5021 | 49/41190 • 38/40021 |
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| RAL 1007 | 49/22540 | RAL 1032 | 49/22450 | RAL 3002 | 49/31110 | RAL 3027 | 49/33660 | RAL 5004 | 49/42240 • 38/40004 | RAL 5022 | 49/42390 |
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| RAL 1011 | 49/15180 | RAL 1033 | 49/22240 | RAL 3003 | 49/31100 | RAL 3031 | 49/34730 | RAL 5005 | 49/43190 | RAL 5023 | 49/44650 |
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| RAL 1012 | 49/22530 | RAL 1034 | 49/23910 | RAL 3004 | 49/33900 | RAL 4001 | 49/43160 | RAL 5007 | 49/42250 • 38/40007 | RAL 5024 | 49/44660 |
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| RAL 1013 | 49/11280 • 38/10013 | RAL 1037 | 49/20096 | RAL 3005 | 49/31900 | RAL 4002 | 49/31030 | RAL 5008 | 49/42260 • 38/40008 | RAL 6000 | 49/53160 • 38/5000 |
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| RAL 1014 | 49/15170 • 38/15014 | RAL 2000 | 49/24570 | RAL 3007 | 49/31910 | RAL 4003 | 49/32270 | RAL 5009 | 49/42270 | RAL 6001 | 49/52900 • 38/5000 |
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| RAL 1015 | 49/15320 • 38/15015 | RAL 2001 | 49/24560 | RAL 3009 | 49/31920 | RAL 4004 | 49/31020 | RAL 5010 | 49/42280 | RAL 6002 | 49/52890 |
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| RAL 1016 | 49/22520 • 38/20016 | RAL 2002 | 49/24550 | RAL 3011 | 49/31090 | RAL 4005 | 49/42780 | RAL 5011 | 49/43180 • 38/40011 | RAL 6003 | 49/52880 • 38/50003 |
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| RAL 1017 | 49/22510 | RAL 2003 | 49/24540 | RAL 3012 | 49/31940 • 38/30012 | RAL 4006 | 49/32090 | RAL 5012 | 49/43170 | RAL 6004 | 49/50980 • 38/50004 |
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| RAL 1018 | 49/21830 | RAL 2004 | 49/24530 | RAL 3013 | 49/31950 | RAL 4007 | 49/32540 | RAL 5013 | 49/42310 • 38/40013 | RAL 6005 | 49/50670 · 38/50002 |

| RAL 6006 49/52870 • 38/50006 RAL 6022 49/52690 • 38/50022 RAL 7006 49/72580 • 38/70006 RAL 7030 49/72890 • 38/70027 | RAL 7045 49/77890 • 38/70045 RAL 8019 49/65490 • 38/60019 |
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| RAL 6007 49/52860 • 38/50007 RAL 6024 49/52680 RAL 7008 49/72570 RAL 7031 49/72520 • 38/70031 | RAL 7046 49/72010 • 38/70002 RAL 8022 49/63080 • 38/60022 |
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| RAL 6008 49/53240 • 38/50008 RAL 6025 49/52670 RAL 7009 49/72770 • 38/70009 RAL 7032 49/72910 • 38/70001 | RAL 7047 49/72020 • 38/70047 RAL 8023 49/66070 • 38/60023 |
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| RAL 6009 49/52840 • 38/50009 RAL 6026 49/52660 • 38/50026 RAL 7010 49/72560 • 38/70014 RAL 7033 49/72510 • 38/70033 | RAL 8000 49/66170 RAL 8024 49/66060 • 38/60024 |
| RAL 6010 49/52830 • 38/50031 RAL 6027 49/50990 • 38/50027 RAL 7011 49/72790 • 38/70011 RAL 7034 49/72500 | RAL 8001 49/66160 • 38/60005 RAL 8025 49/66050 • 38/60025 |
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| RAL 6011 49/52820 • 38/50011 RAL 6028 49/52650 • 38/50028 RAL 7012 49/71180 • 38/70012 RAL 7035 49/73510 • 38/70035 | RAL 8002 49/66150 • 38/60002 RAL 8028 49/66500 • 38/60028 |
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| RAL 6012 49/51540 • 38/50012 RAL 6029 49/52640 • 38/50029 RAL 7013 49/72550 • 38/70013 RAL 7036 49/72950 • 38/70036 | RAL 8003 49/66140 • 38/60003 RAL 9001 49/10016 • 38/10001 |
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| RAL 6013 49/52810 • 38/50013 RAL 6032 49/52630 • 38/50032 RAL 7015 49/72820 • 38/70015 RAL 7037 49/72480 • 38/70037 | RAL 8004 49/66130 • 38/60004 RAL 9002 49/70520 • 38/10002 |
| RAL 6014 49/52800 RAL 6033 49/55010 • 38/50033 RAL 7016 49/72830 • 38/70016 RAL 7038 49/72470 • 38/70038 | RAL 8007 49/66120 • 38/60007 RAL 9003 49/11400 • 38/10003 |
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| RAL 6015 49/52790 RAL 6034 49/55020 • 38/50034 RAL 7021 49/72540 • 38/70021 RAL 7039 49/71020 • 38/70039 | RAL 8008 49/66110 • 38/60008 RAL 9004 49/81950 • 38/80004 |
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| RAL 6016 49/51020 • 38/50016 RAL 7000 49/72700 • 38/70000 RAL 7022 49/72850 • 38/70022 RAL 7040 49/75470 • 38/70046 | RAL 8011 49/66100 • 38/60011 RAL 9005 49/82830 • 38/80010 |
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| RAL 6017 49/52780 • 38/50017 RAL 7001 49/72710 RAL 7023 49/72530 • 38/70023 RAL 7042 49/73250 • 38/70042 | RAL 8012 49/66090 • 38/60012 RAL 9010 49/11500 • 38/10004 |
| RAL 6018 49/52720 • 38/50018 RAL 7002 49/72720 • 38/70007 RAL 7024 49/72870 • 38/70024 RAL 7043 49/72460 • 38/70043 | RAL 8014 49/65230 • 38/60010 RAL 9011 49/80540 |
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| RAL 6019 49/51000 • 38/50019 RAL 7003 49/72600 RAL 7026 49/72880 • 38/70026 RAL 7044 49/75480 • 38/70044 | RAL 8015 49/63040 RAL 9016 49/11340 • 38/10010 |
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| RAL 6020 49/52710 · 38/50020 RAL 7004 49/73300 · 38/70004 | RAL 8016 49/66080 • 38/60016 RAL 9017 49/80550 • 38/80017 |
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| RAL 6021 49/52700 • 38/50021 RAL 7005 49/72590 • 38/70005 | RAL 8017 49/65220 • 38/60017 RAL 9018 49/72490 • 38/10018 |

Series 49 (standard)

Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

Features: Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage.

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90+ (gloss level according to Garner 60 deg., ASTM D 523).

Typical Applications: Most residential and commercial doors.

For more details, visit www.raynor.com.

RAL

Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

Standard Raynor Powdercoat Colors

| EnduraCote [™] Black | STBL |
|-------------------------------|----------------|
| EnduraCote [™] White | STWH |
| Brown | S-Br |
| Matte Black | MBLK (RAL9005) |
| Kynar Sepia | . S-KS |
| Kynar Beige | . S-KB |

Anodizing Color Equivalents

| Clear Anodize | A215 |
|-------------------|------|
| Champagne | A300 |
| Light Bronze | N/A |
| Medium Bronze | A302 |
| Dark Bronze | A303 |
| Extra Dark Bronze | A304 |
| Black | A305 |

Series 38 (optional upgrade)

Highly Weather- and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

Features: Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming.

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

Typical Applications: Garage doors in highly corrosive environments and in marine applications.

RAL colors not available: Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available. More standard Series 38 products: For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

Custom colors: Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability.

UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

Please Note:

Series 49 - Standard coating

Series 38 - Marine-grade coating is available as a special order. Contact your Raynor Dealer for special quoting.

www.raynor.com